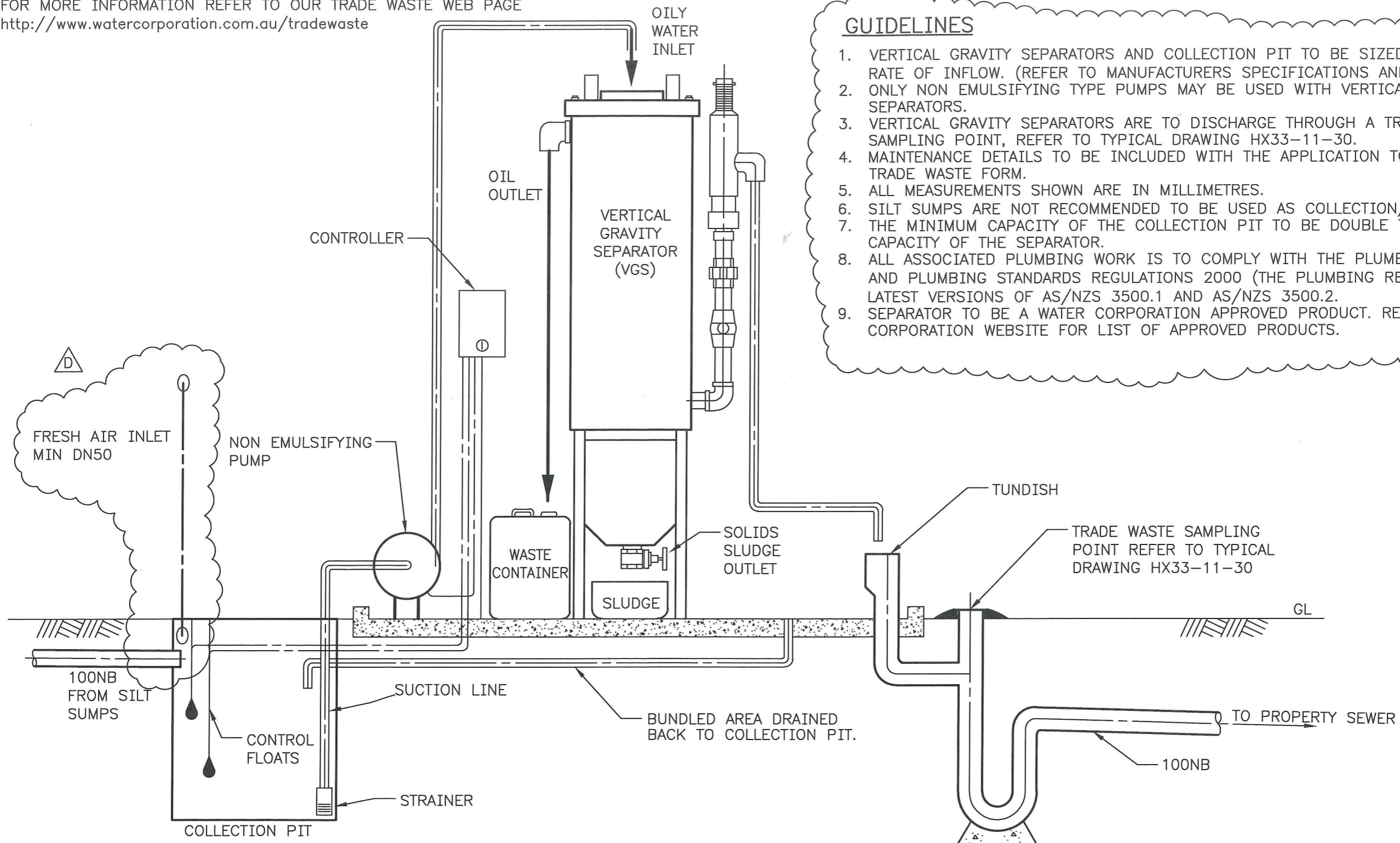


FOR MORE INFORMATION REFER TO OUR TRADE WASTE WEB PAGE  
<http://www.watercorporation.com.au/tradewaste>

**GUIDELINES**

1. VERTICAL GRAVITY SEPARATORS AND COLLECTION PIT TO BE SIZED ACCORDING TO RATE OF INFLOW. (REFER TO MANUFACTURERS SPECIFICATIONS AND GUIDELINE 7)
2. ONLY NON EMULSIFYING TYPE PUMPS MAY BE USED WITH VERTICAL GRAVITY SEPARATORS.
3. VERTICAL GRAVITY SEPARATORS ARE TO DISCHARGE THROUGH A TRADE WASTE SAMPLING POINT, REFER TO TYPICAL DRAWING HX33-11-30.
4. MAINTENANCE DETAILS TO BE INCLUDED WITH THE APPLICATION TO DISCHARGE TRADE WASTE FORM.
5. ALL MEASUREMENTS SHOWN ARE IN MILLIMETRES.
6. SILT SUMPS ARE NOT RECOMMENDED TO BE USED AS COLLECTION/PUMP PITS.
7. THE MINIMUM CAPACITY OF THE COLLECTION PIT TO BE DOUBLE THE HOLDING CAPACITY OF THE SEPARATOR.
8. ALL ASSOCIATED PLUMBING WORK IS TO COMPLY WITH THE PLUMBERS LICENSING AND PLUMBING STANDARDS REGULATIONS 2000 (THE PLUMBING REGULATIONS) AND LATEST VERSIONS OF AS/NZS 3500.1 AND AS/NZS 3500.2.
9. SEPARATOR TO BE A WATER CORPORATION APPROVED PRODUCT. REFER TO WATER CORPORATION WEBSITE FOR LIST OF APPROVED PRODUCTS.



ISSUE	DATE	GRID	REVISION	DRN	REC	APPD
D	02/2020		PLUMBING REGULATION TITLE UPDATED, NOTE 9 ADDED, FORMERLY TYPICAL DRAWING REFERENCE REMOVED, FRESH AIR INLET ADDED	JMS	<i>[Signature]</i>	<i>[Signature]</i>
C	07/2016		WEBSITE DETAILS ADDED, GUIDELINES AMENDED	BJ	SJ	MS
B	06/2009		NOTES 6, 7, 8 ADDED & CONTROLLER, STRAINER & BUND ADDED	RJ	GC	AM

SCALE: DIAGRAMMATIC

DES CALC	RECOMMENDED	01/08/2005		<b>WATER CORPORATION</b> TYPICAL DRAWINGS FOR TRADE WASTE VERTICAL GRAVITY SEPARATOR (VGS)		ORIGINAL SHEET SIZE	
DES CHD	A MANZINGER			FILE	58536682	PLAN	<span style="font-size: 2em; font-weight: bold;">A3</span>
DRN K MCGREGOR	APPROVED	01/08/2005		PROJECT		HX33-12-11	
Q.C. CHD G CLEAVER	J HEWITT					D MF	
MANAGER, INDUSTRIAL WASTES							