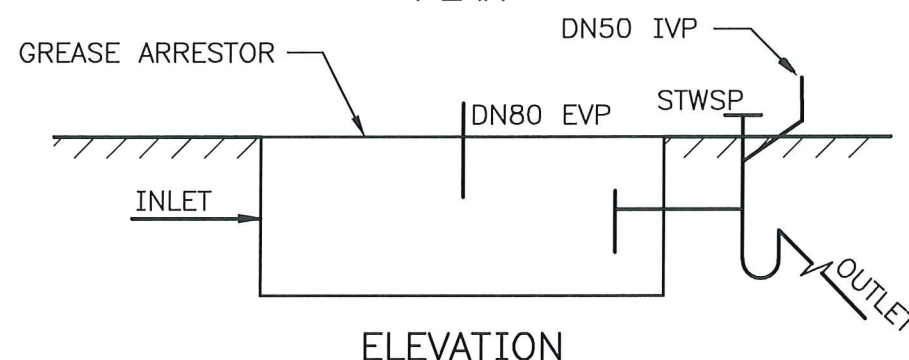
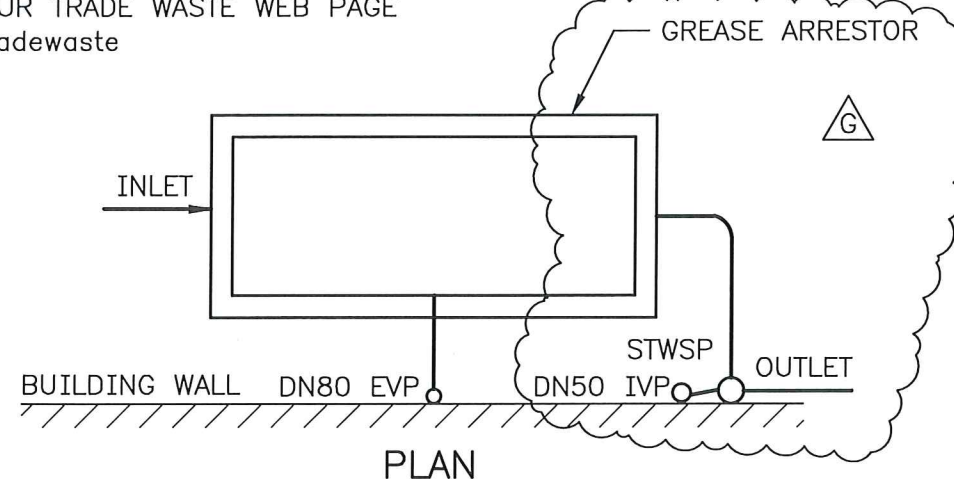


FOR MORE INFORMATION REFER TO OUR TRADE WASTE WEB PAGE
http://www.watercorporation.com.au/tradewaste

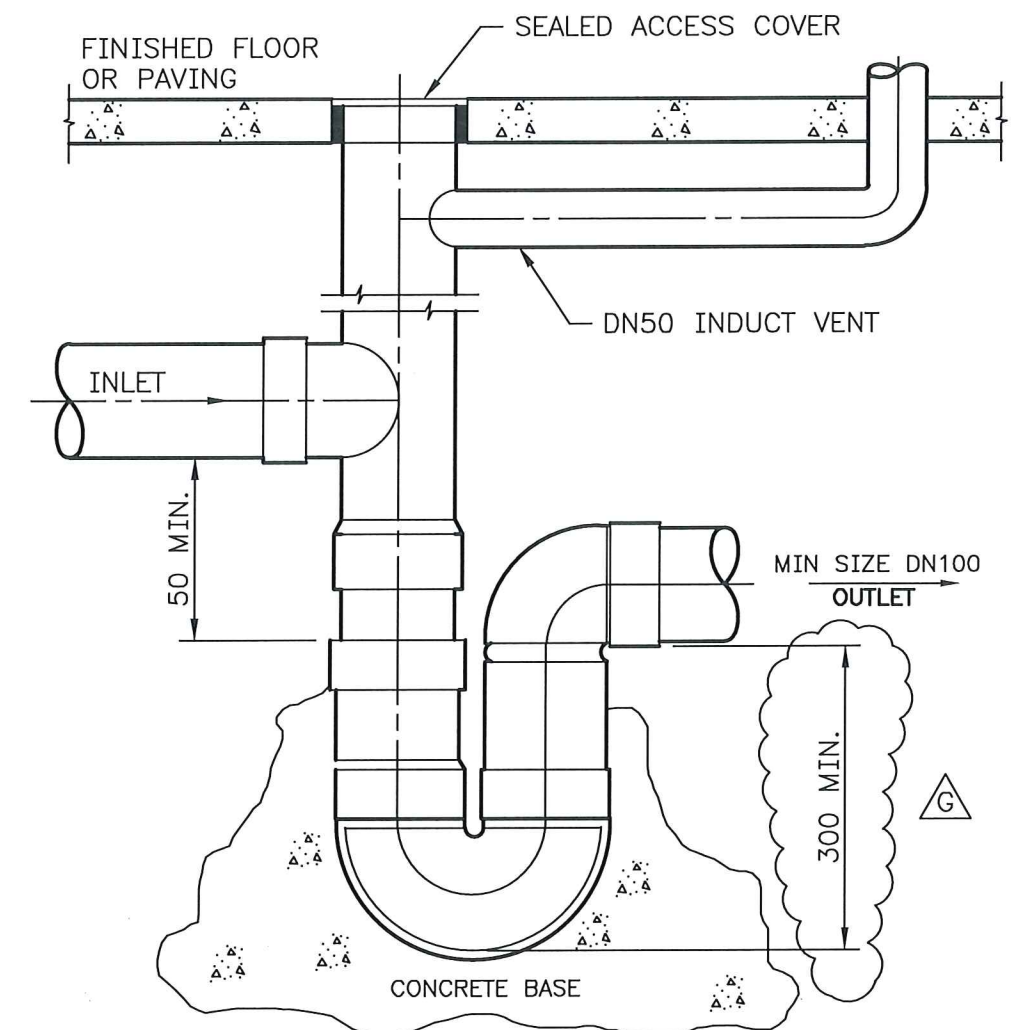


LEGEND

STWSP SEALED TRADE WASTE
SAMPLING POINT.
EVP EDUCT VENT PIPE
IVP INDUCT VENT PIPE

GUIDELINES

1. INDUCT AND EDUCT VENTS ON GREASE ARRESTORS SHALL NOT BE COMBINED.
2. MINIMUM DN80 EDUCT VENT REQUIRED ON GREASE ARRESTOR CHAMBERS.
3. MINIMUM DN50 INDUCT VENT REQUIRED ON SEALED TRADE WASTE SAMPLING POINT.
4. FOR INFORMATION ON GREASE ARRESTOR COVERS SEE GREASE ARRESTOR GUIDELINES (REFER TO TYPICAL DRAWING HX33-10-00).
5. MAXIMUM LENGTH OF DRAIN FROM GREASE ARRESTOR TO TRADE WASTE SAMPLING POINT TO BE AS SHORT AS PRACTICABLE.
6. GREASE ARRESTOR CHAMBER VENTS CAN COMBINE ABOVE THE OVERFLOW LEVEL OF THE HIGHEST FIXTURE CONNECTED TO THE CHAMBER AND SIZED IN ACCORDANCE WITH LATEST VERSION OF AS/NZS 3500.2
7. ALL MEASUREMENTS SHOWN ARE IN MILLIMETRES.
8. TERMINATION OF VENTS TO COMPLY WITH LATEST VERSION OF AS/NZS 3500.2.
9. AIR ADMITTANCE VALVE SHALL NOT BE USED IN CONNECTION WITH TRADE WASTE PRE-TREATMENT ARRESTOR CHAMBERS AND TRADE WASTE SAMPLING POINT.
10. ALL ASSOCIATED PLUMBING WORK IS TO COMPLY WITH THE PLUMBERS LICENSING AND PLUMBING STANDARDS REGULATIONS 2000 (THE PLUMBING REGULATIONS) AND LATEST VERSIONS OF AS/NZS 3500.1 AND AS/NZS 3500.2.
11. VENTING OF SEALED TRADE WASTE SAMPLING POINTS (STWSP) SHALL COMPLY WITH LATEST VERSION OF AS/NZS 3500.2. SEALED TRADE WASTE SAMPLING POINT INDUCT VENTS CAN COMBINE ABOVE THE OVERFLOW LEVEL OF THE HIGHEST FIXTURE CONNECTED TO THE ARRESTOR CHAMBER AND SIZED IN ACCORDANCE WITH LATEST VERSION OF AS/NZS 3500.
12. SEALED TRADE WASTE SAMPLING POINTS ARE REQUIRED UNDER THE FOLLOWING CIRCUMSTANCES:
 - 12.1 WHEN SUBJECT TO STORM WATER INTRUSION/INGRESS.
 - 12.2 WHEN LOCATED UNDER THE FOOTPRINT OF A BUILDING WHERE THERE IS NO SIGNIFICANT NATURAL VENTILATION.
 - 12.3 WHEN LOCATED IN A BASEMENT BELOW GROUND LEVEL THAT HAS MECHANICAL VENTILATION.
 - 12.4 WHEN THERE IS A POSSIBILITY THAT THE SAMPLING POINT GRATE WOULD CONSTITUTE A SAFETY AND HEALTH HAZARD,



G	02/2020		PLUMBING REGULATION TITLE UPDATED, MINOR UPDATES	JMS	NT	MS
F	11/2016		DIMENSION AMENDED	BJ	SJ	MS
E	07/2016		WEBSITE DETAILS ADDED AND GUIDELINES AMENDED	BJ	SJ	MS
D	03/2014		GUIDELINES REVISED. ALL REFERENCES TO 'INDUSTRIAL WASTE' REPLACED WITH 'TRADE WASTE'	AC	PR	MS
C	01/2012		NOTES 1,2,3,5, 6 & 10 MODIFIED. LEGEND MODIFIED.	BJ	MS	AM
B	06/2009		NOTE 9 MODIFIED. NOTES 10 & 11 ADDED	RY	GC	AM
ISSUE	DATE	GRID	REVISION	DRN	REC	APPD

DES CALC
DES CHD
DRN
A CLEAVER
Q.C. CHD
G CLEAVER

RECOMMENDED 25/03/2014
P. RANASINGHE (SIGNED)
SUPERVISOR ASSESSMENT
APPROVED 25/03/2014
M. STARK (SIGNED)
MANAGER, TRADE WASTES



WATER CORPORATION
TYPICAL DRAWINGS FOR TRADE WASTE
VENTING OF GREASE ARRESTORS AND
SEALED TRADE WASTE SAMPLING POINTS

FILE 58537768

PROJECT

PLAN

HX33-10-10

CAD ISSUE

G

MF

ORIGINAL
SHEET
SIZE

A3

SCALE: DIAGRAMMATIC