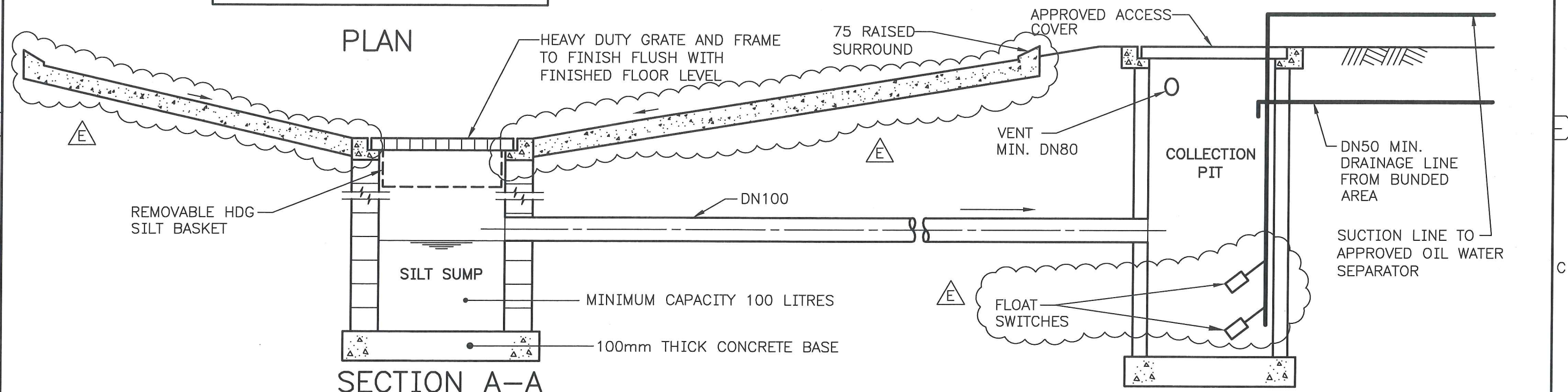




### GUIDELINES

1. WASHDOWN AREAS GREATER IN SIZE THAN 20 SQUARE METRES MUST BE ROOFED.
2. THE WASHDOWN AREA, REGARDLESS OF DESIGN, MUST HAVE A 75mm RAISED SURROUND.
3. ALL SILT SUMP DESIGNS WILL BE CONSIDERED, HOWEVER, THEY MUST BE A MINIMUM OF 100 LITRES IN EFFECTIVE CAPACITY.
4. PVC PIPE IS NOT RECOMMENDED TO BE USED FOR EFFLUENT DISCHARGE TO OIL WATER SEPARATORS.
5. TRADE WASTE SAMPLING POINTS SHALL BE INSTALLED DOWNSTREAM OF OIL WATER SEPARATORS. REFER TO TYPICAL DRAWING HX33-11-30.
6. ALL MEASUREMENTS SHOWN ARE IN MILLIMETRES.
7. SILT SUMPS ARE NOT RECOMMENDED TO BE USED AS COLLECTION/PUMP PITS.
8. THE CAPACITY OF THE COLLECTION PIT TO BE TWICE THE SIZE OR GREATER THAN THE HOLDING CAPACITY OF THE SEPARATOR.
9. ALL ASSOCIATED PLUMBING WORK IS TO COMPLY WITH THE PLUMBERS LICENSING AND PLUMBING STANDARDS REGULATIONS 2000 (THE PLUMBING REGULATIONS) AND LATEST VERSIONS OF AS/NZS 3500.1 AND AS/NZS 3500.2.
10. ACCESS COVERS AND GRATES TO COMPLY WITH LATEST VERSION OF AS 3996.
11. OIL WATER SEPARATOR TO BE A WATER CORPORATION APPROVED PRODUCT. REFER WATER CORPORATION WEBSITE FOR LIST APPROVED PRODUCTS.
12. REFER ALSO PUBLICATION PUB41 (VEHICLE AND MACHINERY WASHDOWN AREAS) AND TYPICAL DRAWINGS HX33-12-10 (COALESCING PLATE SEPARATOR) AND HX33-12-11 (VERTICAL GRAVITY SEPARATOR)



E	02/2020		PLUMBING REGULATION TITLE UPDATED. NOTE 11&12 ADDED. GENERAL UPDATES	JMS		
D	07/2016		WEBSITE DETAILS ADDED, STANDARD REQUIREMENTS AMENDED	BJ	SJ	MS
C	01/2012		NOTE 4 & 5 MODIFIED. NOTE ADDED.	BJ	MS	AM
B	06/2009		NOTES 7, 8 & 9 ADDED.	RJ	GC	AM
ISSUE	DATE	GRID	REVISION	DRN	REC	APPD

FOR MORE INFORMATION REFER TO OUR TRADE WASTE WEB PAGE  
<http://www.watercorporation.com.au/tradewaste>

SCALE: DIAGRAMMATIC

DES CALC	DES CHD	DRN	A CLEAVER	Q.C. CHD	G CLEAVER	RECOMMENDED	01/08/2005	A MANZINGER	SENIOR ASSESSMENTS OFFICER	APPROVED	01/08/2005	J HEWITT	MANAGER, INDUSTRIAL WASTES	WATER CORPORATION	WATER CORPORATION TYPICAL DRAWINGS FOR TRADE WASTE EXTERNAL MECHANICAL WASHDOWN AREA WITH SILT SUMP	FILE	58584699	PLAN	CAD	ISSUE	E	MF	ORIGINAL SHEET SIZE <b>A3</b>
														PROJECT				HX33-12-20					