



Assets Planning and Delivery Group  
Engineering

# Strategic Product Specification

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## SPS 255 Copper Alloy Gate Valves

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VERSION 2  
REVISION 3

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## FOREWORD

Each Strategic Product Specification has been prepared to inform Water Corporation staff, consultants, contractors and land developers of the requirements for selecting and acquiring a manufactured product to be used in strategic Corporation infrastructure. The definition of ‘Product’ includes items that comprise assembled components, equipment or plant for mechanical, electrical and civil infrastructure applications.

The objective of a Strategic Product Specification is to specify fit-for-purpose Product which will contribute to the provision of effective water services at least whole-of-life cost and with least risk to service standards and safety. A Strategic Product Specification also provides uniform standards for compatibility of new water infrastructure with existing water assets.

Many Strategic Product Specifications have drawn on the design, asset management and operational experience of Product performance in live service gained by the Corporation over time. Some Strategic Product Specifications have drawn on the experience of the water industry nationally by referencing Australian or WSAA standards.

Strategic Product Specifications are intended for reference and use in the following typical procurement scenarios:

- Capital funded infrastructure design and construction work;
- Private developer funded subdivision infrastructure for takeover by the Corporation;
- Operationally funded infrastructure design and construction work;
- Corporation period contracts for Product purchases;
- Product purchases for stock or for miscellaneous minor work.

A published Strategic Product Specification will, in some cases, comprise technical content that is typical of a range of products of the same type (type specification) but may exclude specific requirements that should apply to a particular project or application. In such cases, the project designer is required to document the supplementary project specific requirements in the appropriate Clause of the ‘Project Specific Requirements’ Appendix of the Specification.

The text of a published Specification should not be directly modified. In the event that a text variation is considered necessary to accommodate the needs of a particular project or application, the text modification should be documented in the appropriate Clause of a ‘Project Specific Requirements’ Appendix.

Enquiries relating to the technical content of this Specification should be directed to the Senior Principal Engineer, Mechanical, Engineering to whom all enquiries relating to the technical content of the Specification should be directed. Future Specification changes, if any, will be issued to registered Specification users as and when published.

### Head of Engineering

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**REVISION STATUS**

The revision status of this standard is shown section by section below. It is important to note that the latest revisions including additions, deletions and changes to this version of the standard are also identified by the use of a vertical line in the left hand margin, adjacent to the revised section.

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# Strategic Product Specification

## SPS 255

### Copper Alloy Gate Valves

#### CONTENTS

<i>Section</i>		<i>Page</i>
<b>1</b>	<b>Scope and General .....</b>	<b>8</b>
<b>1.1</b>	<b>Scope.....</b>	<b>8</b>
<b>1.2</b>	<b>Referenced Documents .....</b>	<b>8</b>
<b>1.3</b>	<b>Definitions and Notation.....</b>	<b>9</b>
1.3.1	Allowable Operating Pressure (AOP).....	9
1.3.2	Allowable Test Pressure (AOP).....	9
1.3.3	Certificate.....	9
1.3.4	Certification Body.....	9
1.3.5	Certification Mark.....	9
1.3.6	Certification Scheme.....	9
1.3.7	Compliant Product .....	9
1.3.8	Corporation .....	9
1.3.9	Manufacturer .....	9
1.3.10	Maximum Allowable Operating Pressure (MAOP).....	9
1.3.11	Nominal Size (DN) .....	10
1.3.12	Notation.....	10
1.3.13	Officer .....	10
1.3.14	Pressure Class (PN).....	10
1.3.15	Product .....	10
1.3.16	Product Appraisal.....	10
1.3.17	Product Assessor .....	10
1.3.18	Product Certification .....	10
1.3.19	Product Verification Report .....	11
1.3.20	Product Warranty .....	11
1.3.21	Purchasing Schedule .....	11
1.3.22	Quality System.....	11
1.3.23	Strategic Product.....	11
1.3.24	Supplier .....	11
1.3.25	Testing.....	11
1.3.26	Valve .....	11
1.3.27	WSAA.....	12

1.4	Designation of Size .....	12
1.5	Allowable Operating Pressures.....	12
2	Materials and Components .....	13
2.1	General.....	13
2.2	O-Rings (Elastomeric Toroidal Sealing Rings) .....	13
3	Design and Manufacture .....	14
3.1	General.....	14
3.2	Body/Bonnet .....	14
3.3	End Connections .....	14
3.4	Wedge.....	14
3.5	Stem.....	14
3.6	Gland.....	14
3.7	Dimensions.....	14
4	Testing.....	15
4.1	General.....	15
4.2	Notification of Testing .....	15
4.3	Access to the Place of Manufacture.....	15
4.4	Place of Manufacture other than WA .....	15
4.5	Performance Test Requirements .....	15
4.5.1	Production Tests.....	15
4.5.2	Test Certificates .....	15
5	Marking and Packaging .....	16
5.1	Marking.....	16
5.1.1	Body Markings.....	16
5.2	Packaging.....	16
5.2.1	General.....	16
5.2.2	Identification Tag.....	16
5.2.3	Marking of Packaging.....	16
6	Manuals.....	17
6.1	Format and Language .....	17
6.2	Content.....	17
7	Spare Parts and Special Tools.....	18
7.1	Spare Parts.....	18
7.1.1	Interchangeability.....	18
7.1.2	Availability.....	18

7.2	Special Tools .....	18
8	Transportation, Handling and Storage .....	19
8.1	General .....	19
8.2	Preservation of Product in Storage .....	19
9	Quality Assurance .....	20
9.1	Certification .....	20
9.1.1	Certification of Product .....	20
9.1.2	Quality System .....	20
9.1.3	Product Re-verification .....	20
9.2	Compliance and Acceptance .....	20
9.2.1	Means of Demonstrating Compliance .....	20
9.2.2	Acceptance Criteria .....	21
9.3	Non-compliant Product .....	21
9.3.1	General .....	21
9.3.2	Product Warranty .....	21
9.3.3	Product Repair .....	22
10	Appendix A: Project Specific Requirements (Normative) .....	23
10.1	General .....	23
10.2	Technical Requirements .....	23
11	Appendix B: Technical Compliance Schedules (Normative) .....	24
11.1	Compliance Schedules .....	24
12	Appendix C: Material Master Records (Informative) .....	27

# 1 Scope and General

## 1.1 Scope

This Specification sets out requirements for the manufacture, supply, handling and delivery of screwed and flanged copper alloy gate valves and as further described in the following. The Specification details the requirements in lieu of specific clauses, or as clarification for options that exist within, or as additional requirements to AS 1628. Accordingly, unless otherwise specified in this Specification, the valves shall be manufactured, tested and supplied in accordance with the requirements of AS 1628. The Specification also details the means by which compliance with the Specification shall be demonstrated and the criteria for acceptance of Product.

## 1.2 Referenced Documents

In addition to documents listed in Appendix A of AS 1628 the following documents are referenced in this Specification:

### AS

- 1628 Water supply – Metallic gate, globe and non-return valves
- 1646 Elastomeric seals for waterworks purposes
- 1683.15.1 Methods for test of elastomers
- 1722.1 Pipe threads of Whitworth form
- 1830 Iron casting – Grey cast iron
- 2550.1 Cranes, hoists and winches Safe use - General
- 2550.3 Cranes, hoists and winches Safe use – Bridge, gantry, portal (including container cranes), jib and monorail cranes
- 2550.5 Cranes, hoists and winches Safe use – Mobile cranes
- 2550.11 Cranes, hoists and winches Safe use – Vehicle loading cranes

### AS ISO

- 7.1 Pipe threads where pressure-tight joints are made on the threads – Part1

### AS/NZS ISO

- 9001 Quality management systems – requirements

### ISO/IEC

- 17025 General requirements for the competence of testing and calibration laboratories

### SAA Guides

- HB 18 Guidelines for third-party certification and accreditation
- HB 18.2 Guide 2 - General terms and their definitions concerning standardization and related activities
- HB 18.22 Guide 22 - Information on manufacturer’s declaration of conformity with standards and other technical specifications
- HB 18.23 Guide 23 - Methods of indicating conformity with standards for third-party certification systems
- HB 18.28 Guide 28 - General rules for model third-party certification system for products
- MP 52 Manual of authorization procedures for plumbing and drainage products



## 1.3 Definitions and Notation

### 1.3.1 Allowable Operating Pressure (AOP)

The allowable internal pressure, excluding surge, a component can safely withstand in service and as shown in Table 1.1 of AS 1628.

### 1.3.2 Allowable Test Pressure (AOP)

The maximum internal hydrostatic pressure which can be applied on site to a component in a newly installed pipeline.

### 1.3.3 Certificate

A formal certificate defined in SAA HB 18.2 and operated in accordance with SAA HB 18.22 that, as an outcome of Product Certification, attests Product conformity with the nominated product and test standards and authorizes the use of a Certification Mark.

### 1.3.4 Certification Body

An independent (or third party) organisation duly accredited by the Joint Accreditation System of Australia and New Zealand (JAS-ANZ) to operate Certification Schemes.

In the case of a non-strategic plumbing Product, a Certification Body means an organisation approved by Standards Australia to administer the National Certification of Plumbing and Drainage Products (NCPDP) Scheme in accordance with SAA MP 52.

### 1.3.5 Certification Mark

A trademark or other mark of product conformity with a specified standard defined in SAA HB 18.2 and applied in accordance with SAA HB 18.23 that is issued under the rules of a Certification Scheme.

### 1.3.6 Certification Scheme

A product certification program or system which is operated in accordance with JAS-ANZ Procedure 15 – General requirements for bodies operating product certification systems and in accordance with the general rules of SAA HB 18.28 and System No. 5 as defined in ISO/ITC publication - Certification - Principles and practice. In the case of a non-strategic plumbing Product, a Certification Scheme means the NCPDP Scheme.

**NOTE:** The effect of this is to require maintenance by the manufacturer of effective production control planning in addition to full type testing from independently sampled production and subsequent verification of conformity with specified standards.

### 1.3.7 Compliant Product

Product that has been assessed, by means of Product Appraisal, as conforming with standards and specifications that are nominated by the Corporation.

### 1.3.8 Corporation

The Water Corporation of Western Australia.

### 1.3.9 Manufacturer

An entity or combination of entities that are responsible for selection, processing and control of Product constituent materials or compounds and for the processing equipment that collectively result in the manufactured product.

### 1.3.10 Maximum Allowable Operating Pressure (MAOP)

The internal pressure, including surge, a component can safely withstand in service.

### **1.3.11 Nominal Size (DN)**

An alphanumeric designation of size for components of a pipework system, which is used for reference purposes. It comprises the letters DN followed by a dimensionless whole number which is indirectly related to the physical size, in millimetres, of the bore or outside diameter of the end connections.

### **1.3.12 Notation**

Statements expressed by use of the word ‘shall’ are mandatory or ‘normative’ requirements of the Specification. Statements expressed by use of the words ‘should’ or ‘may’ are ‘informative’ but not mandatory and are provided only for information and guidance. Notes in Specification text are informative. Notes that form part of Specification Tables are normative. An Appendix to the Specification that is designated ‘normative’ contains mandatory requirements. An Appendix that is designated ‘informative’ is provided for information and guidance only. The term ‘specified’ includes requirements of the Specification and requirements stated or referenced in other project documentation.

### **1.3.13 Officer**

A duly authorised representative or appointed agent of the Corporation.

### **1.3.14 Pressure Class (PN)**

A classification of pressure by PN number, based on the allowable operating pressure (AOP) expressed in Megapascals ( $PN = 10 \times AOP$ ). Reference to ‘class of valve’ in AS 1628 shall mean pressure class (PN).

### **1.3.15 Product**

A single unit or multiple units of manufactured end product or an assembly of manufactured component products, materials or equipment. This Specification and accompanying Purchasing Schedule define the nature and details of Product to be supplied. In this Specification the Product shall refer to a copper alloy gate valve.

**NOTE 1:** An end product is most commonly an output of manufacturing processes that result in finished end products having the same features and characteristics and can be the result of a single or multiple production batches.

**NOTE 2:** Manufactured equipment and assemblies of Product components or materials are commonly procured for mechanical, electrical and civil infrastructure applications.

### **1.3.16 Product Appraisal**

A formal process whereby Product, including product design, is subjected to systematic engineering assessment to determine Product fitness for prescribed end uses and to evaluate the extent of Product and production systems conformity with nominated standards and specifications. Product Appraisal includes verification of the extent of compliance in accordance with the requirements of a relevant ‘Technical Compliance Schedule’ Appendix.

### **1.3.17 Product Assessor**

An organization, Officer or other person who, having demonstrated specialist product knowledge and competence acceptable to the Corporation, is nominated by the Corporation, subjects Product to Product Appraisal and issues one or more Product Verification Reports.

### **1.3.18 Product Certification**

A formal process whereby the production and management systems for the manufacture of Product, are assessed by a Certification Body to evaluate compliance of these systems with prescribed product standards and tests, under Certification Scheme rules.

### 1.3.19 Product Verification Report

A formal report wherein a Product Assessor evaluates the extent of Product compliance with the nominated product standards and specifications.

**NOTE:** Verification may be on a project-by-project basis or at agreed intervals, as appropriate to the scope of a Purchasing Schedule and Product end use, subject to determination by the Corporation.

### 1.3.20 Product Warranty

A formal express undertaking by a Supplier or Manufacturer that Product is:

- a) In conformity with the nominated product specification and referenced standards;
- b) Fit for the nominated Product end use or application;
- c) Designed for sustained operation at the nominated service performance levels for the specified design life;
- d) Adequately packaged for intended transportation, handling and storage conditions;
- e) Supported by English language installation, operating and servicing instructions;
- f) Adequately supported by Supplier capacity to provide technical Product support.

**NOTE:** Where required, a Product Warranty should indemnify the Corporation against claims made or losses suffered as a result of breach of the Warranty by means of Public and Products Liability Insurances as specified in the undertaking.

### 1.3.21 Purchasing Schedule

A Corporation purchase order, tender, schedule of prices, bill of quantities, or specification that details the nature, quantity and other characteristics of Product to be supplied, purchased or installed.

### 1.3.22 Quality System

A management system that establishes, documents, implements and maintains organizational structures, resources, responsibilities, processes and procedures for the manufacture of Product and provision of Product related services in accordance with the requirements of AS/NZS ISO 9001.

### 1.3.23 Strategic Product

An essential product whose performance is critical in eliminating risk to the safe and effective provision of water services, which are functions of the Corporation under the Water Corporation Act as licensed under the Water Services Coordination Act.

**NOTE 1:** Strategic product is most commonly an element of permanent Corporation infrastructure. Ancillary operational and safety equipment, not intended to form part of this infrastructure, may be considered strategic by virtue of enhanced operational performance or personnel safety.

**NOTE 2:** Plumbing products (end-of-line water service fittings DN 32 or smaller) used in strategic services may, by virtue of statutory and regulatory requirements, be considered strategic in Corporation applications.

### 1.3.24 Supplier

An entity or combination of entities that is responsible for the supply of Product.

**NOTE:** A Supplier may be a Product manufacturer, owner, producer, distributor or vendor or an agent, tenderer or contractor for supply of Product or Product related service.

### 1.3.25 Testing

The determination of Product characteristics by inspection and by the application of specified test procedures.

### 1.3.26 Valve

Valve or valves referred to in this Specification shall mean screwed of flanged copper alloy gate valve as defined in AS 1628.

### **1.3.27 WSAA**

The Water Services Association of Australia of which the Water Corporation is a corporate member.

## **1.4 Designation of Size**

Copper alloy gate valves referred to in this Specification shall be designated by the following nominal sizes; DN 10, DN 15, DN 20, DN 25, DN 40, DN 50, DN 80 and DN 100.

## **1.5 Allowable Operating Pressures**

Allowable operating pressures shall be in accordance with Table 1.1 of AS 1628.

## 2 Materials and Components

### 2.1 General

In addition to the requirements of Section 2 of AS 1628 valve materials shall comply with Table 2.1 below and the following. Table 2.1 provides for basic materials however alternative materials in accordance with AS 1628 may be used provided they are equivalent in performance, strength, durability and corrosion resistance.

**Table 2.1 – Valve Components Materials**

Component		Material	Standard	Grade
Body, bonnet, wedge, gland		Copper alloy	(Refer Note 1)	(Refer Note 1)
Stem		Copper alloy	(Refer Note 1)	(Refer Note 1)
		Stainless steel	ASTM A276	431, 316
Gland packing	O-rings	Synthetic elastomer	AS 1646	EPDM, NBR
	Packing	Graphite impregnated PTFE	-	-
Handwheel		Cast iron coated with alkyd enamel or equivalent	AS 1830	250
Handwheel fastener		Stainless steel	ASTM A276	316
		Copper alloy	(Refer Note 1)	(Refer Note 1)

**NOTES:**

1. Copper alloy material shall comply with Clauses 2.2 and 2.3 of AS 1628.
2. PTFE shall mean polytetrafluoroethylene.

Additionally the following requirements shall apply:

- (a) Grade 304 stainless steel, whilst allowed in AS1628, shall not be permitted for continuously immersed components.
- (b) Elastomeric materials shall be EPDM or NBR.
- (c) Materials in contact with potable water shall comply with AS/NZ 4020.

### 2.2 O-Rings (Elastomeric Toroidal Sealing Rings)

O-rings shall be made from an elastomeric material that is not injuriously affected by the fluid, temperature or environmental conditions to which the O-ring will be subjected in service and shall comply with AS 1646.1, AS 1646.2 and AS 1646.3. The hardness of the moulded material shall be in the range 71 to 80 when tested in accordance with AS 1683.15.1 using ‘Standard’ specimens.

## 3 Design and Manufacture

### 3.1 General

In addition to the requirements of Section 3 of AS 1628, the valve shall be designed and manufactured in accordance with the following clauses.

### 3.2 Body/Bonnet

- a) Sealing pipe threads shall comply with AS ISO 7.1 in lieu of AS 1722.1 which has been withdrawn;
- b) The body to bonnet connection shall be screwed;
- c) The body seats shall be integral with the valve body;

### 3.3 End Connections

- a) The body shall have threaded or flanged end connections in accordance with the Schedule of Project Technical Requirements (Table 10.1);

### 3.4 Wedge

- a) The seats shall be integral with the wedge;
- b) The wedge shall be solid.

### 3.5 Stem

- a) The stem shall be of the inside screw non-rising type;
- b) The stem shall be fitted with a handwheel operator;
- c) The valve shall close when the stem is rotated in the clockwise direction when viewed from the handwheel operating position.

### 3.6 Gland

- a) The gland shall be screwed.
- b) The gland packing shall be graphite impregnated PTFE or synthetic elastomer O rings.

### 3.7 Dimensions

The face-to-face dimensions of flanged gate valves shall be in accordance with those given in Table 5.1 of AS 1628.

**Note:** Flanged end connections are generally used for valves DN50 and above

## **4 Testing**

### **4.1 General**

Product shall be tested in accordance with the test requirements of this Specification. Testing shall be deemed acceptable when test outcomes have been formally verified by a Certification Body or witnessed by a testing Officer. Product for which a test requirement has not been met shall be classified as non-compliant Product.

**NOTE 1:** Testing should be carried out by an organisation accredited by NATA or in accordance with ISO/IEC 17025.

**NOTE 2:** A testing Officer should normally be an Officer who has specialist knowledge of or training in product or materials testing appropriate to the Product characteristics to be tested.

### **4.2 Notification of Testing**

The Corporation shall be notified in writing of each formal test proposal at least seven (7) days prior to the preparation of Product for testing except where a specified test has been the subject of a current valid Certificate issued by a Certification Body. This notification is required to enable the Corporation to make all necessary arrangements including appointment of a testing Officer in a timely manner.

### **4.3 Access to the Place of Manufacture**

The testing Officer shall be afforded access, at all reasonable times, to all places of manufacture of Product or product components and shall be authorised to arrange or undertake such testing there as the Corporation deems appropriate to the testing regime specified.

### **4.4 Place of Manufacture other than WA**

Where any Product or product component is being manufactured other than in Western Australia the Corporation may appoint a local inspecting Officer to undertake inspections and witnessed testing as required. The testing Officer shall be provided with all due authority and permits required to carry out testing at the place of manufacture.

**NOTE 1:** The cost of witnessed testing arranged by the Corporation will normally be borne by the Corporation unless otherwise negotiated.

### **4.5 Performance Test Requirements**

#### **4.5.1 Production Tests**

In addition to the valve testing requirements of section 4 of AS1628, the following production test requirement shall apply.

One valve per production batch shall be tested for water tightness in accordance with the test requirements of Section 4 of AS 1628.

#### **4.5.2 Test Certificates**

For the purposes of acceptance, each test certificate shall, as a minimum, bear the relevant Product item serial number and shall certify that the Product item has complied with the specified test requirements.

## **5 Marking and Packaging**

### **5.1 Marking**

#### **5.1.1 Body Markings**

Each Product shall be marked in accordance with Clause 1.5 of AS 1628.

### **5.2 Packaging**

#### **5.2.1 General**

Product shall be packaged with appropriate protection, which shall prevent damage or defects as a result of handling, storage or transportation. Flexible packaging material shall have a minimum expected life in outside storage conditions of 12 months from the date of delivery.

#### **5.2.2 Identification Tag**

Wherever requested in the Purchasing Schedule each Product item shall be identified using a weatherproof marking pen on a corrosion resistant metal identification tag securely wired to the Product in a conspicuous position using a galvanized tie wire with the following information:

- a) Material Master Record number (MMR)
- b) Contract number
- c) Purchase order number.

#### **5.2.3 Marking of Packaging**

Where requested in the purchasing schedule, the Product shall be identified by marking on the outside of any protective packaging the same information as shown on the identification tag.



## **6 Manuals**

### **6.1 Format and Language**

Where required, Product shall be supplied complete with appropriate installation, operation and maintenance instructions or manuals, in clear diagrammatic and text format, in English.

### **6.2 Content**

The manuals shall contain all the relevant information required to commission and maintain the Product in operational service, including the following:

- a) Details of Product features
- b) Operational adjustments
- c) Installation and commissioning instructions
- d) Preventative maintenance requirements and intervals
- e) Testing procedures
- f) Trouble shooting guidelines
- g) Complete list of parts and associated exploded views or sectional diagrams and reference part numbers.

## **7 Spare Parts and Special Tools**

### **7.1 Spare Parts**

#### **7.1.1 Interchangeability**

All spare parts shall be interchangeable for a manufacturer's Product of the same size and model.

#### **7.1.2 Availability**

Spare parts and servicing facilities for the product shall be readily available in Western Australia.

### **7.2 Special Tools**

Any special tools required for service and maintenance of the Product shall be supplied.

## 8 Transportation, Handling and Storage

### 8.1 General

Transportation, handling and storage facilities shall be designed to prevent Product damage or defects and to maintain Product free of deleterious matter. Product shall not be dropped off elevated vehicle platforms or sites. Mechanical handling equipment shall be in accordance with AS 2550.1, AS 2550.3, AS 2550.5 and AS 2550.11 and shall be appropriate to the loads to be lifted. Manual handling shall be in accordance with the National Standard for Manual Handling and the National Code of Practice for Manual Handling, published by National Occupational Health and Safety Commission, Australia. Product restraint during transportation shall be in accordance with Load Restraint Guide—Guidelines for Safe Carriage of Loads on Road Vehicles, published jointly by the Federal Office of Road Safety and the National Road Transport Commission, Australia.

**NOTE:** Where wire ropes or chains are used for loading and unloading, they should not come into direct contact with Product. Lifting elements in direct contact with Product should be of a non-abrasive design e.g. elastomeric or fabric webbing straps. During transportation, Product restraints should be checked for tension at regular intervals of travel and should not be released until the transporting vehicle is resting in a secure stable disposition on level ground.

### 8.2 Preservation of Product in Storage

Product shall be stored in original Product packaging in accordance with the published requirements of the manufacturer, prior to installation. Sensitive component materials shall be protected from extended exposure to direct sunlight and high temperatures e.g. elastomeric components shall be stored in accordance with the general principles of AS 1646.1 Clause 6. Designated Product storage areas shall be of sufficient size to accommodate Product deliveries and shall be flat, reasonably level and free of combustible vegetation, sharp stones or projections that could cause Product damage or defects.

## 9 Quality Assurance

### 9.1 Certification

#### 9.1.1 Certification of Product

Wherever this Specification requires compliance with nominated Product and test Standards, conformance shall be certified by means of a Certification Scheme, conducted by a Certification Body. Each Certificate shall expressly attest compliance of all Product items with the nominated Standards. Wherever specified, Certificates shall be submitted to the Officer nominated for this purpose. Product shall be marked in accordance with the requirements of the Certification Body.

**NOTE:** Compliance of Product including related accessories and services with nominated Standards and specified requirements may be verified by means of a Product Verification Report provided by a Product Assessor. The Product Verification Report should identify all relevant Certificates of Product compliance, duly issued in accordance with Certification Scheme rules.

#### 9.1.2 Quality System

The processes for manufacture, testing, supply, transportation, handling, delivery and storage of Product to be supplied in accordance with this Specification shall form part of a documented Quality System. The System shall be certified by a Certification Body as complying with the requirements of AS/NZS ISO 9001 and shall provide for identification and traceability, control of production and delivery to the specified destination, customer verification and control of documents and records.

#### 9.1.3 Product Re-verification

Product compliance with the Specification shall be subject to re-verification by a Product Assessor when, during the agreed Product supply period, there occurs any:

- a) Substantive change in Product design, material formulation or performance
- b) Product failure to perform in operational service to the nominated performance specification.

Re-verification shall require the issue of a new or supplementary Product Verification Report. Product components and test outcomes that are not significantly affected by the Product change or failure may be excluded from the scope of re-verification, provided that these outcomes have already been reported in a current valid Product Verification Report that is acceptable to the Corporation.

Wherever the requirements of the Specification apply to a Product supply period in excess of three years, continuing acceptance of Product shall be subject to re-verification. The purpose of re-verification shall be to confirm the continuing compliance of Product quality and production control processes with the requirements of the Specification

## 9.2 Compliance and Acceptance

### 9.2.1 Means of Demonstrating Compliance

Compliance with this Specification shall be demonstrated by means of Product Appraisal and issue by a Product Assessor of a Product Verification Report that confirms compliance. Otherwise, Product shall be deemed non-compliant and ineligible for registration as Product authorized for use in Corporation infrastructure.

**NOTE 1:** Where a project includes design work including Product design, Product Appraisal may form part of the project design review process and the Product Assessor may be a member of the project design review team.

**NOTE 2:** A Product Verification Report should verify the extent of compliance with the Specification including all relevant 'Technical Compliance Schedule' Appendices and the currency of a Certificate where relevant to the Product.

## 9.2.2 Acceptance Criteria

For acceptance, Product shall be supplied as specified in the Purchasing Schedule.

Prior to the implementation of any arrangement to supply Product, the Supplier shall, in accordance with specified requirements:

- Nominate applicable Product Warranty terms; and
- Provide documentary verification in the form of a current valid Certificate or Product Verification Report as appropriate to the Product; and
- Detail each element of Product that does not comply with the specified requirements together with the extent of non-compliance.

**NOTE:** Where the Specification includes Technical Compliance Schedules, the nature and extent of all non-compliances should be provided in accordance with the appropriate Schedules.

## 9.3 Non-compliant Product

### 9.3.1 General

Product whose design, workmanship or performance fails to conform to the specified requirements shall be clearly tagged and quarantined by the Supplier as non-compliant and shall be subject to rejection for return to and replacement by the Supplier.

Where the Specification includes a 'Technical Compliance Schedule', Product shall be deemed non-compliant except where a Supplier has demonstrated compliance in accordance with the requirements of the 'Technical Compliance Schedule' Appendices of the Specification.

### 9.3.2 Product Warranty

The Supplier shall replace non-compliant Product with Product that conforms to the acceptance criteria or shall repair or rectify all faults, damage or losses caused by defective Product. Except as may otherwise be specified, the Product Warranty shall indemnify and keep indemnified the Corporation against all losses suffered by the Corporation as a result of non-compliant Product for a period no less than 24 months after Product delivery or 12 months after Product installation, whichever period elapses first.

### 9.3.3 Product Repair

All reasonable proposals for repair or remedy of defects will be considered, provided that each such proposal is accompanied by a methodology statement that accords with the performance objectives of this Specification, as determined by the Corporation. For acceptance, a proposal for repair or remedy of Product defects shall not void or otherwise diminish the provisions of the Product Warranty.

# 10 Appendix A: Project Specific Requirements (Normative)

## 10.1 General

Project specific information and requirements, not included elsewhere in this Strategic Product Specification shall apply as specified in the following Clauses.

## 10.2 Technical Requirements

The following table details project specific requirements for the valves to be procured.

**TABLE 10.1: SCHEDULE OF PROJECT TECHNICAL REQUIREMENTS**

MMR No	No Off	DN	PN	Special Requirements <sup>1</sup>

**NOTE**

1. The Purchaser should specify the type of end connection required which in most instances would be screwed.

# 11 Appendix B: Technical Compliance Schedules (Normative)

## 11.1 Compliance Schedules

Suppliers shall demonstrate Product compliance with the Specification by completing Technical Compliance Schedule 1 as shown in **TABLE 11.1** on an item by item basis. For acceptance, the extent of scheduled technical item compliance shall be supported by verifiable documentary evidence. Each scheduled item nominates a Specification clause number with which the extent of Product compliance shall be demonstrated.

The Supplier shall denote compliance of an item by ticking the unshaded ‘Yes’ column appropriate to that item. Where Product does not comply with specified requirements, the Supplier shall tick the ‘No’ column and shall detail the reasons for non-conformance and any proposed alternatives in the ‘Comments’ column. The Supplier shall denote acceptance and understanding of a Specification clause by ticking the corresponding ‘Noted’ column wherever unshaded.

**Failure to notify the Corporation of all non-compliant Product components, including the extent of non-compliance, may void an accepted offer to supply or may result in rectification of all non-compliant Product elements, at the Supplier’s cost.**

**TABLE 11.1: TECHNICAL COMPLIANCE SCHEDULE 1**

Copper Alloy Gate Valves					
Section/Clause		Noted	Compliance		Comments
			Yes	No	
<b>1. SCOPE AND GENERAL</b>					
1.1	Scope				
1.2	Referenced Documents				
1.3	Definitions and Notation				
1.4	Designation of Size				
1.5	Allowable Operating Pressures				
<b>2. MATERIALS AND COMPONENTS</b>					
2.1	General				
2.2	O-rings				
<b>3. DESIGN &amp; MANUFACTURE</b>					
3.1	General				
3.2	Body/Bonnet				
3.3	End Connections				
3.4	Wedge				
3.5	Stem				
3.6	Gland				
3.7	Dimensions				
<b>4. TESTING</b>					
4.1	General				
4.2	Notification of Testing				
4.3	Access to the Place of Manufacture				
4.4	Place of Manufacture other than WA				
4.5	Performance Test Requirements				
4.5.1	Production Tests				
4.5.2	Test Certificates				
<b>5. MARKINGS AND PACKAGING</b>					
5.1	Marking				
5.1.1	Body Markings				
5.2	Packaging				
5.2.1	General				
5.2.2	Identification Tag				
5.2.3	Marking of Packaging				
<b>6. MANUALS</b>					
6.1	Format and Language				
6.2	Content				



7. SPARE PARTS & SPECIAL TOOLS					
7.1	Spare Parts				
7.1.1	Interchangeability				
7.1.2	Availability				
7.2	Special Tools				
8. TRANSPORTATION, HANDLING AND STORAGE					
8.1	General				
8.2	Preservation of Product in Storage				
9. QUALITY ASSURANCE					
9.1	Certification				
9.1.1	Certification of Product				
9.1.2	Quality System				
9.1.3	Product Re-verification				
9.2	Compliance and Acceptance				
9.2.1	Means of Demonstrating Compliance				
9.2.2	Acceptance Criteria				
9.3	Non-compliant Product				
9.3.1	General				
9.3.2	Product Warranty				
9.3.3	Product Repair				

Name of Supplier:

Signature:

Date:

When requested by the Corporation, the Supplier shall provide the information required by Technical Compliance Schedule 2 as shown in **TABLE 11.2**.

**TABLE 11.2: TECHNICAL COMPLIANCE SCHEDULE 2**

Copper Alloy Gate Valves	
<b>1. SUPPLIER'S REPRESENTATIVE</b>	
1.1 Full name	
1.2 Postal address	
1.3 Facsimile number	
1.4 Email address	
1.5 Phone number	
1.6 Mobile number	
<b>2. QUALITY ASSURANCE</b>	
2.1 Extent of third party accreditation of supplier	
2.2 Extent of third party accreditation of manufacturer	
2.3 Details of certificates and verification reports attached	(Yes/No)
2.4 Does valve have Standards Mark or equivalent	(Yes/No)
<b>3. TECHNICAL INFORMATION</b>	
3.1 Valve performance information supplied	(Yes/No)
3.2 Valve cross sectional general arrangement drawing supplied	(Yes/No)
3.3 Manufacturer's inspection and testing plans supplied.	(Yes/No)
3.4 Details of servicing facilities in Perth supplied.	(Yes/No)
<b>4. DESIGN AND MANUFACTURE</b>	
4.1 Manufacturer's name	
4.2 Place of manufacture	
4.3 Valve model	
4.4 Type e.g. gate	
4.5 Size (DN)	
4.6 Pressure class (PN)	
4.7 Maximum operating temperature °C	
4.8 Marking complies with AS 1628 Clause 1.5	(Yes/No)

4.9	AS/NZS 4020 compliance - AS 1628 Clause 2.7	(Yes/No)		
4.10	End connection flanges comply with AS 1628 Clause 3.2.4	(Yes/No)		
4.11	End connection threads comply with AS 1628 Clause 3.2.5	(Yes/No)		
4.12	Threads comply with AS 1628 Clause 3.4.	(Yes/No)		
4.13	Thickness compliance with AS 1628 Clause 3.5	(Yes/No)		
4.14	Operator type - AS 1628 Clause 3.6			
4.15	Body ports and bores comply with AS 1628 Clause 3.7.1	(Yes/No)		
4.16	Water way complies with AS 1628 Clause 3.8(b)	(Yes/No)		
4.17	Integral body seats - AS 1628 Clause 5.2	(Yes/No)		
4.18	Face to face dimensions comply with AS 1628 Clause 5.3	(Yes/No)		
4.19	Clear bore complies with AS 1628 Clause 5.4.1	(Yes/No)		
4.20	Guides comply with AS 1628 Clause 5.4.2	(Yes/No)		
4.21	Solid wedge compliance with AS 1628 Clause 5.4.3.	(Yes/No)		
4.22	Stem complies with AS 1628 Clause 5.5.1	(Yes/No)		
4.23	Stem type compliance with AS 1628 Clause 5.5.2(a)	(Yes/No)		
4.24	Body to bonnet connection type - AS 1628 Clause 5.6.1			
4.25	Gland is screwed type – AS 1628 Clause 5.7.1	(Yes/No)		
4.26	Type of gland packing - AS 1628 Clause 5.7.2			
4.27	Handwheel direction of valve closure			
4.28	Integral wedge seats	(Yes/No)		
4.29	Testing complies with AS 1628 Section 4.	(Yes/No)		
4.30	Flow coefficient kV (max opening)			
<b>5.0</b>	<b>COMPONENTS</b>	<b>MATERIAL</b>	<b>STANDARD</b>	<b>GRADE</b>
5.1	Body			
5.2	Bonnet			
5.3	Wedge (Gate)			
5.4	Stem			
5.5	Gland nut			
5.6	Gland packing			
5.7	Handwheel			
5.8	Handwheel retaining nut			
5.9	Gasket			
5.10	O-ring			
5.11	Handwheel coating			

Name of Supplier:

Signature:

Date:

## 12 Appendix C: Material Master Records (Informative)

The following Material Master Records (MMR) comprise Corporation catalogue numbers that are unique to the particular products described for the purposes of Corporation activities or work.

MMR	PURCHASE ORDER LONG TEXT
62863	Valve, Gate; DN15; PN14; Copper Alloy; End Connections Threaded Female to AS ISO 7.1 Series Rp1/2; C/W Cast Iron Handwheel.
1810	Valve, Gate; DN20; PN14; Copper Alloy; End Connections Threaded Female to AS ISO 7.1 Series Rp3/4; C/W Cast Iron Handwheel.
1811	Valve, Gate; DN25; PN14; Copper Alloy; End Connections Threaded Female to AS ISO 7.1 Series Rp1; C/W Cast Iron Handwheel.
1812	Valve, Gate; DN40; PN14; Copper Alloy; End Connections Threaded Female to AS ISO 7.1 Series Rp1-1/2; C/W Cast Iron Handwheel.
1813	Valve, Gate; DN50; PN14; Copper Alloy; End Connections Threaded Female to AS ISO 7.1 Series Rp2; C/W Cast Iron Handwheel.
1815	Valve, Gate; DN80; PN14; Copper Alloy; End Connections Threaded Female to AS ISO 7.1 Series Rp3; C/W Cast Iron Handwheel.

**END OF DOCUMENT**