










FSA Dosing Pump 1 Wedge Control

| | Wedge % | Max Output | | Min Speed | Max Speed |
|------------------|---------|------------|---|-----------|-----------|
| Wedge Position 1 | 5.0% | 13.20 L/h |  | 3.30 L/h | 12.54 L/h |
| Wedge Position 2 | 10.0% | 18.50 L/h |  | 4.62 L/h | 17.57 L/h |
| Wedge Position 3 | 20.0% | 24.50 L/h |  | 6.12 L/h | 23.27 L/h |
| Wedge Position 4 | 35.0% | 39.00 L/h |  | 9.75 L/h | 37.05 L/h |
| Wedge Position 5 | 50.0% | 50.00 L/h |  | 12.50 L/h | 47.50 L/h |
| Wedge Position 6 | 75.0% | 75.00 L/h |  | 18.75 L/h | 71.25 L/h |
| Wedge Position 7 | 100.0% | 98.00 L/h |  | 24.50 L/h | 93.10 L/h |

| | | |
|--------------------------|------------|---|
| Pump Speed Low Deadband | 25.00% |  |
| Pump Speed High Deadband | 95.00% |  |
| Actual Pump Speed | 0.00% | |
| Wedge Position Requested | 5.00% | |
| Wedge Position Feedback | 73.31% | |
| Acid Flow Required | -0.03 L/hr | |

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|----------------|----------------|
| Wedge Increase | Wedge Decrease |
|----------------|----------------|

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| Menu | Pump | |
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HMI SCREEN DISPLAY OF FSA DOSING PUMP AUTOMATIC STROKE LENGTH ADJUSTMENT (WEDGE) CONTROL