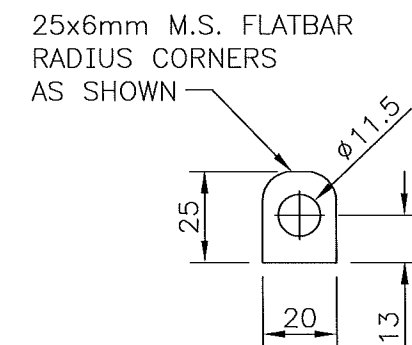
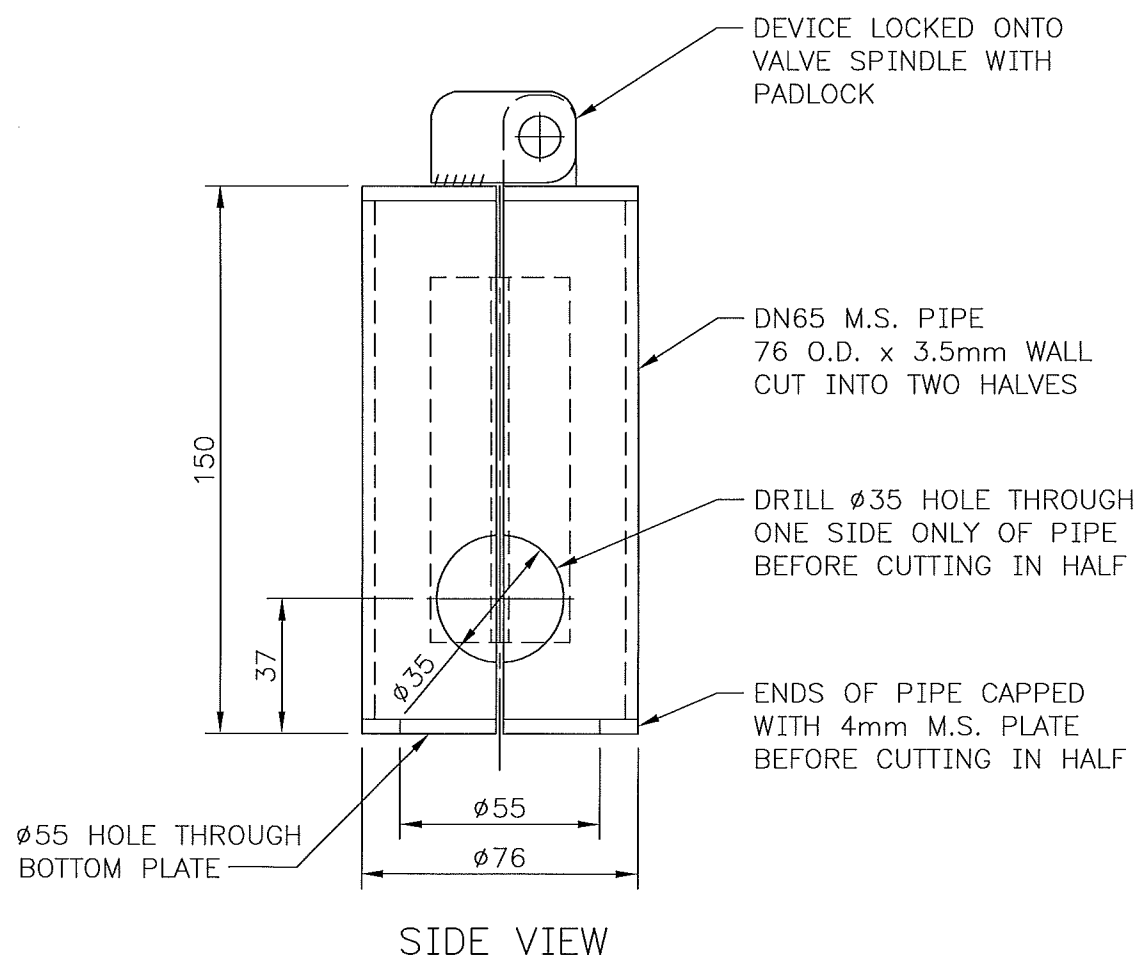


LUG-1 DETAIL



LUG-2 DETAIL



VALVE LOCKING DEVICE SHALL BE USED IN CONJUNCTION WITH WATER CORPORATION LOCK AND TAG PROCEDURE "WC-OSH (109)"

GENERAL NOTES

- UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN MILLIMETRES.
- HAND TOOL CLEAN AND APPLY TWO BRUSH COATS OF "ZINGA" OR SIMILAR APPROVED TO 80 MICRONS DFT MINIMUM AFTER MANUFACTURE.
- WELDING SHALL BE A MINIMUM 3mm FULLY SEALED CONTINUOUS FILLET WELD TO AS1554 AND WATER CORPORATION TECHNICAL SPECIFICATION WS-1 U.N.O.

C	11/2014		DRAWING TAKEN OFF HOLD - NOTES AMENDED/INCLUDED	BJ	SS	ZE
B	11/2013		DRAWING ON HOLD	KN	SS	PC
ISSUE	DATE	GRID	REVISION	DRN	REC	APPD

DES CALC		RECOMMENDED	31/03/2005
DES CHD		P J JESPERSEN (SIGNED)	
DRN		JOB MANAGER, EMS DESIGN	
P J JESPERSEN		APPROVED	31/03/2005
Q.C. CHD		G DIXEY (SIGNED)	
H de VRIES		FOR MANAGER MES, WT DIV	



EMS Design

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WATER SUPPLY DISTRIBUTION
STANDARD DRAWINGS
BYPASS VALVE - < DN300
VALVE LOCKING DEVICE

FILE	PLAN	CAD	ISSUE	ORIGINAL SHEET SIZE
PROJECT	EG20-11-2	C	MF	A3