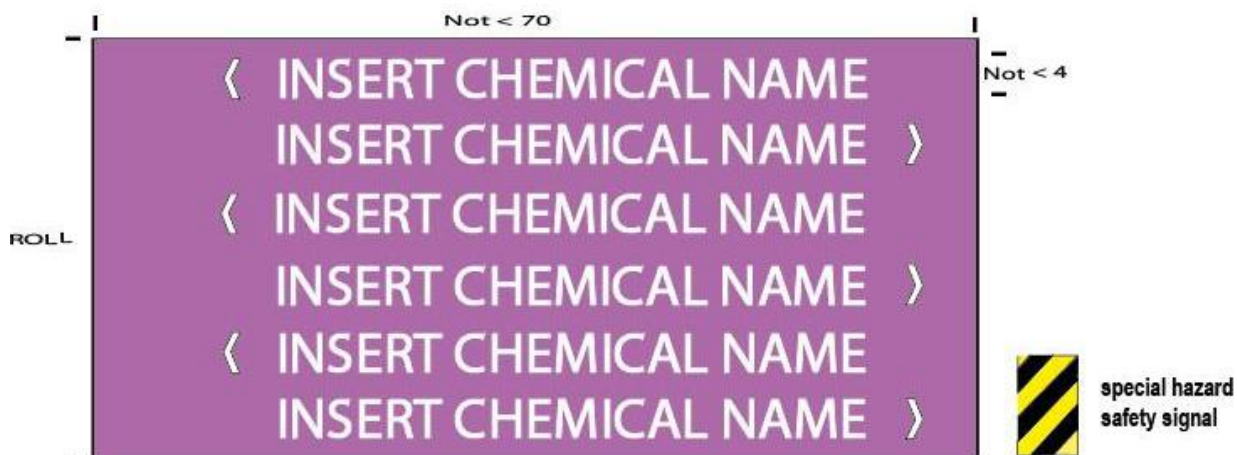


Standard Signage for Treatment & Chemical Dosing Plants

TREATMENT or CHEMICAL DOSING PLANTS

SMALL CHEMICAL PIPE MARKER (DS WCSS454)



This **Identification Marker** is for pipe or tubing **less than 40mm** in diameter and must comply with AS 2700 & AS 1345 (text indicating pipe contents, a background colour, and a white contrasting border with chevron(s) to indicate directional flow of contents). The text is white on a lilac background with chevrons to indicate directional flow of contents.

Material: Self-adhesive vinyl (supplied on a roll then cut to suit pipe circumference).

- The **Small Chemical Pipeline** markers shall be placed with the words longitudinally along the pipe so that they are visible from all directions.
- The **Small Chemical Pipeline** markers should be large enough to be readily read by persons with normal eyesight at the maximum distance at which the marker needs to be read (note, never less than 4mm letter height in any situation).
- The **Small Chemical Pipeline** markers are to be posted adjacent to all junctions, valves, service appliances, bulkheads, wall penetrations (and the like) and spaced not more than 8 metres apart.

Note: Wherever there is **special hazard** (*i.e. a Dangerous Goods* that may cause harm to operators/maintainers within a service), then an additional yellow & black striped band shall be displayed in conjunction with the **Pipe Identification Marker**.