1.0 SCOPE

The scope of this coating specification applies to operations required for the surface preparation of Aluminium.

Refer Design Standard, DS 95 (Standard for the Selection, Preparation, Application, Inspection and Testing of Protective Coatings on Water Corporation Assets) for details.

2.0 PURPOSE

The purpose of this coating specification is to prepare an Aluminium substrate for the application of a protective coating.

3.0 DEFINITIONS

| Contractor: the service provider or its sub-contractor who will undertake the works. |
| Corporation: the Water Corporation and the Principal for the purposes of externally contracted asset delivery. |
| DFT: Dry Film Thickness. |
| ITP: the detailed Inspection and Test Plan(s) for the Works. |
| NACE: National Association of Corrosion Engineers. |
| Superintendent: the Superintendent for the contract, as defined in the conditions of the contract, who is appointed by the Water Corporation to manage/oversee the work under the contract on behalf of the Water Corporation. |
| TDFT: Total Dry Film Thickness. |
| Works: the surface preparation, coating application and inspection to be undertaken by the contractor to which this coating specification applies. |
4.0 GENERAL

4.1 Work shall only be carried out by a competent person.

4.2 The work shall be undertaken by an approved Water Corporation Corrosion Control Panel Services member, unless approved otherwise by the Team Leader – Asset Durability.

4.3 The Applicator’s Coating Supervisor shall possess as a minimum one of the following certifications:
   - ACA - Coating Inspector; or
   - NACE - CIP Level I Coating Inspector.

4.4 The coating contractor shall nominate a Coating Inspector as their Quality Control Officer to carry out inspections, submit the ITP, undertake the required testing and maintain appropriate records for all work performed.

    The Applicator’s Coating Inspector shall possess as a minimum one of the following certifications:
   - ACA - Coating Inspector; or
   - NACE - CIP Level I Coating Inspector.

5.0 ATMOSPHERIC CONDITIONS

5.1 Prior to coating application, the contractor shall keep detailed records and reports covering all environmental conditions and on-site tests carried out on the surfaces to be coated.

6.0 SURFACE PREPARATION

6.1 Degrease with solvent or non-ionic detergent according to AS 1627.1 (SSPC-SP1). Dry abrasive brush blast the surface using a non-metallic abrasive such as Garnet/Ilmenite to remove the surface oxide layer.

6.2 The abrasive size and blast pressure shall be such that all the surface contaminants are completely removed. The surface is shall be lightly profiled to provide a suitable key for the coating system to adhere.

6.3 All oil and dirt shall be removed (by appropriate methods) prior to blast cleaning operations.

6.4 Aluminium work not required to be coated shall be protected with masking materials which shall be completely removed by the Contractor after completion of the work.
6.5 Welding slag, weld spatter, sharp edges and any other surface irregularities, which may impair the appearance or performance of the protective coating shall be removed. Sharp edges shall be radiussed to a minimum of 2 mm.

7.0 INSPECTION

7.1 Materials and methods used shall be subject to inspection and acceptance by the Superintendent (or nominated delegate) prior to commencement of any work.

7.2 The Contractor shall give the Superintendent (or nominated delegate) adequate prior notice as to when and where the surface preparation and coating operations will be conducted and facilitate all specified inspections.

7.3 If recognised as a hold point in the ITP, then coating application shall not be carried out until the Superintendent has accepted the surface preparation.

8.0 CONTRACTOR'S RESPONSIBILITY

8.1 The Contractor shall supply all necessary plant, equipment, materials and labour, prepare the surface and apply and maintain the protective coating in accordance with this specification.

8.2 An Inspection Test Plan (ITP) shall be forwarded to the Water Corporation for review a minimum of ten working days prior to the commencement of work.

8.3 A list of all items to be inspected and the relevant drawing reference shall be forwarded to the Water Corporation Coating Inspector prior to the inspection being undertaken.

8.4 The preceding inspection clauses shall not relieve the Contractor of their responsibility to supply materials and perform work in accordance with the requirements of any overriding contract documentation.

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